

<i>Material</i>	<i>Audi 88 0, 2009</i>	<i>Audi A8 D, 2018</i>	<i>Change</i>
<i>Steel</i>	8.00%	40,5% (17% PHS)	32.50%
<i>Aluminium</i>	92.00%	58.00%	-34.00%
<i>Other Materials</i>	-	1.50%	+1.5%